TE testing facilities questionnaire

| Company name and location | Thales Alenia Space, 26 Av JF Champollion, 31037 |
|--|---|
| For 199 consequence and the castless | TOULOUSE |
| Facility name and location | 45m3 Climatic Chamber & TED, Bat L |
| Contact email | stéphane.marcet@thalesaleniaspace.com |
| Maximum Sample/Test article dimension (H x L x W) | Ø3500 x 1500 (H) |
| Optical bench dimension (LxW) if present | NA |
| Environment | |
| Cleanliness levels: | Temperature and hygrometry parameters controlled. |
| Minimal pressure (Typical) mbar: | 1000 mbar (Ambient pressure). |
| Temperature range (K) | 383K / 153K (+110°C /-120°C). |
| Humidity range (%) | <2% without recording, (NITROGEN atmosphere). |
| Temperature measurements: | |
| Temperature measurements technique | Thermocouples. |
| Temperature measurements range (typical) (K) | 383K / 153K (+110°C /-120°C). |
| Temperature measurements uncertainties (typical) (K) | +/-1K (±1°C). |
| Geometric measurement 1: | |
| Method: | Videogrammetry. |
| Deformation (displacement, rotation) range | - |
| Deformation (displacement, rotation) uncertainties | Usually up to 10 µm (following dimensions, |
| | options and parameters). |
| Equipment in vacuum (Yes/No) | NO. |
| Optical ports (number, diameter) | NA. |
| Customer can bring in its own GSE for TE test (Yes/No) | YES (after compatibility checking). |
| Other useful information | Specimen usually posed on tools on the floor. |
| | INVAR or ZERODUR REFERENCE BAR (40 |
| | calibrated length). |
| | Constant Nitrogen blowing excepted during |
| | videogrammetry measurement. |
| URL/Link to presentation of facility | En attente |

Please return a completed form for each facility that you could make available for colleague organisations to thermoelastic@esa.int

In case of questions, please feel free to ask these as well through $\underline{\text{thermoelastic@esa.int}}$.